



Material - ASTM A731 29-4

Standard Specification for Castings, Seamless and Ferritic Stainless Steel Pipe

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A731/ A731M Seamless and Ferritic Stainless Steel Pipe

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Pipe

Chemical Composition			Heat Treatment	
Carbon	C %	0.010 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.200 max.		
Manganese	Mn %	0.300 max.		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	28.000 - 30.000		
Molybdenum	Mo %	3.500 - 4.200		
Copper	Cu %	0.150 max.	Mechanical Properties Tensile Strength in Mpa 550 min. Yield Strength in Mpa 415 min. Elongation in % 20 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
Nitrogen	N %	0.020 max.		
Ni+Cu	Ni% + Cu%	0.150 max.		
N+C	N % + C %	0.025 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SA-731 29-4	ASME	USA	Casting
S44700	UNS	USA	Plate, Sheet and Strip
A176 S44700	ASTM	USA	Plate, Sheet and Strip
A268 29-4	ASTM	USA	Tube
A493 S44700	ASTM	USA	Forging
A580 S44700	ASTM	USA	Wire
A791 Grade 29-4	ASTM	USA	Tube

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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